Modification History

Release	Comments	
Release 1	This version released with FWP Forest and Wood Products Training Package Version 5.0	

FWP3XXXX	Certificate III in Saw Technology
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Qualification Description

This qualification reflects the job role of saw technicians who service, maintain and align saw blades, knives and guides for timber sawmilling machines and other applications. Saw technicians may also inspect, test, maintain and troubleshoot mechanical components on sawing machine centres to achieve sawing production rates and product tolerances.

No licensing, legislative or certification requirements apply to this qualification at the time of publication.

Entry Requirements

There are no entry requirements for this qualification.

Packaging Rules

To achieve this qualification, competency must be demonstrated in:

- 26 units of competency:
 - 7 core units plus
 - 19 elective units.

Elective units must ensure the integrity of the qualification's Australian Qualification Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome. The electives are to be chosen as follows:

- All units from Group A or Group B
- A minimum of 8 units from Group C
- All remaining units from Group C and D
- Up to 2 units from any currently endorsed Training Package or accredited course.

Elective units must be relevant to work undertaken in the sawmilling and processing sector of the industry.

Core Units

BSBFLM312	Contribute to team effectiveness	No change
FWPCOT3XXX	Assess and maintain saw technology tools	Previously FWPCOT3211
		Maintain sawdoctoring tools
FWPSAW3218	Replace tungsten tips	Added from the elective bank
FWPSAW3228	Apply principles of blade design to sawing procedures	No change
FWPCOT3XXX	Sharpen and position blades or knives for chipper, canter and reducer	Previously FWPCOT3233 Sharpen and align blades and knives
FWPCOT3XXX	Identify levelling and tensioning requirements for saw blades	New unit
FWPCOT3XXX	Apply knowledge of timber properties, sawmill operations and sawmilling equipment	New unit

Elective Units

An asterisk (*) next to the unit code indicates that there are prerequisite requirements which must be met when packaging the qualification. Please refer to the Prerequisite requirements table for details.

Group A – General electives (service operations)

FWPCOR2201	Work effectively in the forest and forest products industry	Moved from the core
FWPCOR3201	Implement safety, health and environment policies and procedures	Moved from the core
FWPCOR2202	Communicate and interact effectively in the workplace	Moved from the core
FWPCOT3204	Prepare and interpret sketches and drawings	Moved from the core

Group B – General electives (maintenance engineering)

MEM13015	Work safely and effectively in manufacturing and engineering	NEW unit expected in the next version of the MEM, sitting also as prerequisite in most MEM units. Added - subject to the release of the new MEM version
MEM16006A	Organise and communicate information	Added - imported unit
MEM14006	Plan work activities	NEW unit expected in the next version of the MEM, sitting also as prerequisite in most MEM units. Added - subject to the release of the new MEM version
MEM09002B	Interpret technical drawing	Imported unit, similar to FWPCOT3204 Prepare and interpret sketches and drawings from Group A

Group C – Saw technology (service operations) Servicing saw blades and guides

FWPCOT3215	Swage and shape saw blades	No change
FWPCOT3XXX	Replace saw blades, knives and guides	Previously FWPCOT3212
		Replace saw, blades and
		guides
FWPSAW3XXX	Sharpen band saw blades	Previously FWPSAW3207
		Sharpen band saws
FWPSAW3XXX	Sharpen circular saw blades	Previously FWPSAW3208
		Sharpen circular saws
FWPSAW3XXX	Sharpen tipped circular saw blades	Previously FWPSAW3212
		Sharpen tipped circular saws
FWPSAW3219	Replace Stellite tips	No change
FWPCOT3XXX	Assess and maintain saw blade and sawing	Previously FWPCOT3216
machine performance		Assess and maintain saw
		performance
FWPSAW3XXX	Level and tension circular saw blades	Previously FWPSAW3213
		Level and tension circular saws
FWPSAW3XXX Assess and maintain wide band saw blades		Previously FWPSAW3220
		Maintain wide band saw blades
FWPCOT3XXX Operate CNC equipment for grinding, tensioning		New unit
	and levelling saw blades	
FWPSAW3XXX	Recondition saw guides	Previously FWPSAW3211
		Recondition guides

EM/DOOTO\//	for timber processing	
FWPCOT3XXX	Sharpen cutters using a straight knife grinder	Previously FWPCOT3210
FWPCOT3XXX	Sharpen cutters in head using a profile knife grinder	Sharpen cutting tools
FWPCOT3XXX	Sharpen cutters in head using a straight knife grinder	
FWPCOT3217	Assess and maintain cutter performance	No change
FWPCOT3XXX	Manufacture profile cutters	Previously FWPCOT3213
	•	Manufacture cutting tools
FWPCOT3237	Produce templates	No change
Servicing sawing		
FWPSAW3209	Align sawing production systems	
FWPSAW3XXX	Assess and maintain band saw wheels	Previously FWPSAW3222 Recondition band mill wheels
Other services		
	File and set saw blades for hand saws and	Previously FWPSAW3210 File
FWPSAW3XXX	circular saws	and set saws
FWPCOT3XXX	Hand sharpen knives and blades for commercial	Previously FWPCOT3201
	and domestic cutting services	Hand sharpen knives and
		blades
FWPCOT2XXX	Operate and maintain a table saw	Added - Replaces
		FWPCOT2208 Resaw boards
		and timber
Mechanical maint MEM18055B*	Dismantle, replace and assemble engineering	Added - imported unit
	acompananta	
MEM19001C	components	Added imported unit
MEM18001C	Use hand tools	Added - imported unit
MEM12023A	Use hand tools Perform engineering measurements	Added - imported unit
MEM12023A MEM11011B	Use hand tools Perform engineering measurements Undertake manual handling	Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A	Use hand tools Perform engineering measurements Undertake manual handling Perform computations	Added - imported unit Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B	Use hand tools Perform engineering measurements Undertake manual handling	Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A	Use hand tools Perform engineering measurements Undertake manual handling Perform computations	Added - imported unit Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B	Use hand tools Perform engineering measurements Undertake manual handling Perform computations	Added - imported unit Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B Welding	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering	Added - imported unit Added - imported unit Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B Welding	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades	Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering	Added - imported unit No change Moved from the core
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding	Added - imported unit No change Moved from the core No change
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding	Added - imported unit Added - imported unit Added - imported unit Added - imported unit No change Moved from the core No change No change
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process	Added - imported unit No change Moved from the core No change
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill	Added - imported unit No change Moved from the core No change No change No change No change No change
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to	Added - imported unit No change Moved from the core No change No change No change New unit Previously FWPCOT3247
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill	Added - imported unit No change Moved from the core No change No change No change Previously FWPCOT3247 Select timber for forestry
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications	Added - imported unit No change Moved from the core No change No change No change Previously FWPCOT3247 Select timber for forestry operations
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes	Added - imported unit No change Moved from the core No change No change No change Previously FWPCOT3247 Select timber for forestry operations Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications	Added - imported unit No change Moved from the core No change No change No change Previously FWPCOT3247 Select timber for forestry operations
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes Use structured problem-solving tools	Added - imported unit No change Moved from the core No change No change No change Previously FWPCOT3247 Select timber for forestry operations Added - imported unit Added - imported unit
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX MSS404052 MSMSUP390 MSS402040	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes Use structured problem-solving tools	Added - imported unit No change Moved from the core No change No change No change New unit Previously FWPCOT3247 Select timber for forestry operations Added - imported unit Added - imported unit Added - imported unit Unit no longer required
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX MSS404052 MSMSUP390 MSS402040 FWPSAW3217 FWPSAW3218	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes Use structured problem-solving tools Apply 5S procedures Hard face saw teeth Replace tungeten teeth	Added - imported unit No change Moved from the core No change No change No change New unit Previously FWPCOT3247 Select timber for forestry operations Added - imported unit Added - imported unit Added - imported unit Unit no longer required Added to the core
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX MSS404052 MSMSUP390 MSS402040 FWPSAW3217 FWPSAW3218 FWPSAW3221	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes Use structured problem-solving tools Apply 5S procedures Hard face saw teeth Replace tungeten teeth Profile saw blanks	Added - imported unit No change Moved from the core No change No change No change New unit Previously FWPCOT3247 Select timber for forestry operations Added - imported unit Added - imported unit Added - imported unit Unit no longer required Added to the core Unit no longer required
MEM12023A MEM11011B MEM12024A MEM18002B Welding FWPSAW3214 MEM05006C MEM05049B MEM05050B Quality processes FWPCOT3263 FWPCOT3XXX FWPCOT3XXX MSS404052 MSMSUP390 MSS402040 FWPSAW3217 FWPSAW3218	Use hand tools Perform engineering measurements Undertake manual handling Perform computations Use power tools/hand held operations Join band saw blades Perform brazing and/or silver soldering Perform routine gas tungsten arc welding Perform routine gas metal arc welding Maintain and contribute to energy efficiency Apply principles of timber and process optimisation in the sawmill Apply knowledge of wood technology principles to end-use applications Apply statistics to operational processes Use structured problem-solving tools Apply 5S procedures Hard face saw teeth Replace tungeten teeth	Added - imported unit No change Moved from the core No change No change No change New unit Previously FWPCOT3247 Select timber for forestry operations Added - imported unit Added - imported unit Added - imported unit Unit no longer required Added to the core

Unit of competency	Prerequisite requirement
MEM18055B Dismantle, replace and assemble engineering components	MEM09002B Interpret technical drawing MEM12023A Perform engineering measurements MEM18001C Use hand tools MEM18002B Use power tools/hand held operations

Qualification Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
FWP3XXXX Certificate III in Saw Technology	FPI30711 Certificate III in Sawdoctoring (Release 3)	Qualification updated to reflect new name, additional units added to the core, units removed, and additional imported units.	

Links

Companion Volumes, including Implementation Guides, are available at VETNet: https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47